

FOR LICENSED PLUMBERS ONLY

This guide provides general installation direction. Every home is different. The licensed installer is responsible for confirming all connections are secure and leak-free before leaving the site.

BEFORE YOU BEGIN

1. Plumbing codes vary by region. Please confirm the homeowner is aware of this installation, and ensure all local codes, regulations, and applicable laws are followed.
2. Please ensure both the installer and homeowner read this manual and watch the installation video from start to finish. For safety and best results, carefully follow all the steps outlined here, review all installation materials, and read the full Terms and Conditions before beginning.
3. For best performance, we recommend installation by a certified, licensed professional.

Questions at any point? Contact our 24/7 support line.

1 Confirm Kit + Inspect Components

Verify contents:

- P1+ Defender 1-Stage housing with pressure gauge
- (1) cartridge / filter assembly (pre-assembled)
- (2) threaded adapters
- (2) yellow safety clips
- (2) drywall anchors + (2) mounting screws

Inspect system integrity:

- No cracks or damage on cartridge/housing
- Cartridge fully seated and locked
- O-rings seated properly in ports
- PURELY logo facing forward

Do not proceed if anything is missing or damaged.

2 Choose Mounting Location + Confirm Flow

Select a location with:

- A solid mounting surface (or space for a backboard)
- Minimum 2 inches clearance below the unit

- Enough clearance to remove the cartridge during service

Confirm flow direction:

- Identify incoming main water line and flow direction
- The 1-Stage system has one fixed INLET and one fixed OUTLET, marked on the filter
- Choose the mounting location based on the flow direction

3 Set Up the Connections (Adapters + Clips)

Threaded connections:

- Apply Teflon tape to both threaded adapters
- Wrap clockwise
- Keep tape flush with no overhang into the opening

Install adapters:

- Insert the receiving adapter into the inlet until fully seated
- Insert the exiting adapter into the outlet until fully seated

Lock with yellow safety clips:

- Snap the two yellow clips over the joints between the inlet and outlet connections
- Confirm each clip locks into the circular groove and there are no gaps
- If a clip feels slightly loose or there is a small gap, apply gentle pressure until it locks securely in place

4 Mount the System

Mounting:

- Install a rigid mounting backboard in the chosen location for long-term stability
- Secure the system to the board or mounting surface
- Confirm the system is level
- Confirm there is at least 2 inches clearance below the unit
- Confirm cartridge removal is accessible

Final alignment:

- Ensure the PURELY logo faces forward
- Confirm the cartridge is locked in place; rotate until it seats fully and locks if needed

5 Integrate Plumbing + Valves (Service-Friendly Setup)

Shut down:

- Shut off the home main water supply
- Open a nearby faucet to relieve pressure

Recommended valve layout:

- Isolation valve on inlet line before the system
- Isolation valve on outlet line after the system
- Bypass valve on main line between inlet/outlet connections

Plumb the system:

- Home inlet line → system inlet
- System outlet → home outlet line
- Confirm all connections are fully seated
- Confirm yellow clips are installed and locked on each quick-connect joint

6 Start-Up, Leak Check, Flush

Pressurize:

- Close bypass valve
- Open inlet/outlet isolation valves
- Slowly restore the main water supply
- Monitor the pressure gauge

Leak check:

- Inspect all joints, adapters, and valves
- Tighten or adjust if required

Flush:

- Open the nearest faucet and flush for 5–10 minutes
- Initial cloudiness is normal during air purge

Final verification:

- Confirm no leaks
- Confirm stable pressure
- Confirm valves function properly

BEFORE REGULAR USE — FINAL CHECKS

Please review the following final checks with the certified installer before placing the system into regular use.

1. The cartridge is straight, properly seated, and unobstructed.
2. The system has been allowed to run for at least 20 minutes, with no dripping, leaks, unusual noises, or issues at any connections.
3. All local building codes, plumbing regulations, and applicable laws have been followed during installation.

To help ensure continued system performance and proper operation, the homeowner should periodically inspect the system for leaks, replace the cartridges in accordance with the guidelines, and contact Purely support immediately if any irregular operation is observed.

Installation Complete — The P1+ Defender 1-Stage System is now operational and supplying filtered water throughout the home.